

BLTouch : Auto Bed Leveling Sensor for 3D Printers

Smart V3.0 Highlights

Logic Voltage Free : 3.3V / 5V logic voltage free(default)

Long Stroke : The stroke becomes 1.6mm longer than the previous stroke

Smart V2.0 and later versions highlights

Blue & Red LED : Blue and Red LED for checking wiring defects.

Engineering plastic Push-pin : Engineering plastic push-pin can be bent more easily than aluminum pins so that engineering plastic push-pin can be recovered well and the device can be protected.

BLTouch – Smart V3.0

| BLTouch Instruction | Center Of PWM (Available PWM Range ±20) | G-code | | |
|-------------------------------------|--|---------------|---------------|--------------|
| | | Marlin / Duet | Repetier | Smoothieware |
| Push-pin Down(deploy) | 650 us (10°) | M280 Px S10 | M340 Px S650 | M280 S3.3 |
| Alarm Release & Touch SW Mode(M119) | 1165 us (60°) | M280 Px S60 | M340 Px S1165 | M280 S5.88 |
| Push-pin Up(Stow) | 1475 us (90°) | M280 Px S90 | M340 Px S1475 | M280 S7.43 |
| Self-test | 1780 us (120°) | M280 Px S120 | M340 Px S1780 | M280 S8.99 |
| 5V Logic Zmin(option) | 1985 us (140°) | M280 Px S140 | M340 Px S1985 | M280 S10.01 |
| Logic voltage Free Zmin(open drain) | 2090 us (150°) | M280 Px S150 | M340 Px S2090 | M280 S10.53 |
| Alarm Release & Push-pin UP | 2190 us (160°) | M280 Px S160 | M340 Px S2190 | M280 S11.05 |

※ Depending on your board, you can need to adjust the PWM range or Duty cycle.

| Specification | | BLTouch CAD Dimension |
|---------------------|--|-----------------------|
| Voltage / Current | 4.8 ~ 5.1 V | |
| Current | 15mA | |
| Maximum(Peak) | 300mA | |
| Z Probe Output | Logic Free (Open Drain : default) or 5V | |
| Open Drain Vbs / Ib | Max Vbs = 5V / Max Ib = 300mA | |
| PCB / Soldering | OSP / Lead Free | |
| Cable Length | 150±5 mm (for retail) | |
| Weight | 0.35oz (10g) | |
| Wiring | 3Pin : Brown (GND), Red (+5V) Orange (control signal) 2Pin : Black(GND) White (Zmin) | |
| Case & Push-pin | Polycarbonate (PC) | |

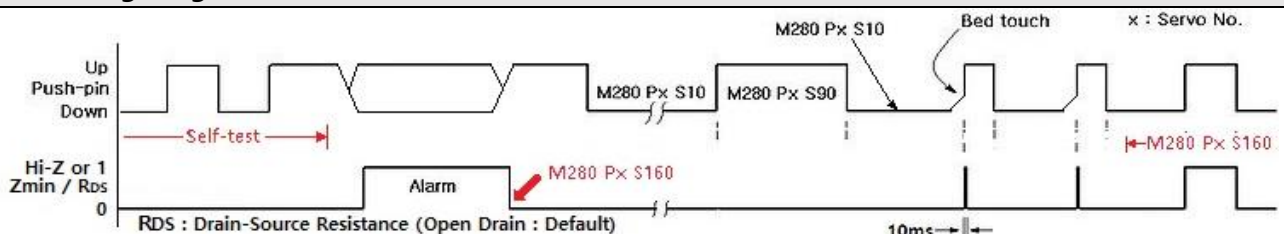
※ Additional power supply may be needed in case which your board does not supply enough amperage.

※ Electronic devices can be damaged or even destroyed if connected to the wrong side polarity. [The wrong terminal connect to 5V(+) and GND(-)]

※ **Set Zmin pull-up on your firmware when using Logic Free (In most cases, it is already set up)**

※ Selling price and specifications are subject to change without prior notice.

Signal Timing Diagram



Blue & Red LED (Please check wiring defects with Blue and Red LED(Smart V2.0 and later).



※ **Red wiring defect** : When the BLTouch was disconnected and reconnected during normal operation. Unlike previous versions, it does not perform self-test even if wiring defects occur during printing.

■ Setting (e.g. Marlin firmware)

Please refer to other auto bed leveling setting documents (Youtube or G+ , etc.).

Troubleshooting : <https://igg.me/at/BLTouch-C/ts/11834379>

Marlin 1.1.x(1.1.9) Setting

- Step 1 : Copy the file below and overwrite at the Marlin folder. <== e.g. Delta
Marlin\example_configurations\delta\generic\configuration.h
Marlin\example_configurations\delta\generic\configuration_adv.h
- Step 2 : Look at the Configuration.h at your previous firmware and edit Configuration.h at Marlin 1.1.x
- Step 3 : Check your 3D printer works well.
- Step 4 : Please install your BLTouch.
- Step 5 : Edit Configuration.h and Configuration_adv.h like below.

■ Configuration.h

```
//===== Endstop Settings =====
#define USE_ZMIN_PLUG // a Z probe
#define ENDSTOPPULLUPS // BLTouch Smart V3.0 and Later
#define ENDSTOP_INTERRUPTS_FEATURE
//===== Z Probe Options =====
#define Z_MIN_PROBE_USES_Z_MIN_ENDSTOP_PIN
//#define Z_MIN_PROBE_ENDSTOP
//#define FIX_MOUNTED_PROBE
#define BLTOUCH
#if ENABLED(BLTOUCH)
  #define BLTOUCH_DELAY 100 // *option
#endif
#define PROBING_HEATERS_OFF // *option
#define PROBING_FANS_OFF // *option
#define X_PROBE_OFFSET_FROM_EXTRUDER 0 //Depend on your BLTouch installation value
#define Y_PROBE_OFFSET_FROM_EXTRUDER -22 //Depend on your BLTouch installation value
#define Z_PROBE_OFFSET_FROM_EXTRUDER -2.35 //Depend on your BLTouch installation value
#define MIN_PROBE_EDGE 20
//#define Z_PROBE_ALLEN_KEY
#define Z_CLEARANCE_DEPLOY_PROBE 15 // set up at least 15
#define Z_CLEARANCE_BETWEEN_PROBES 10 // set up at least 10
//===== Bed Leveling =====
// Choose a line of below lines and remove // at the start of the line
//#define AUTO_BED_LEVELING_3POINT
//#define AUTO_BED_LEVELING_LINEAR
#define AUTO_BED_LEVELING_BILINEAR
//#define AUTO_BED_LEVELING_UBL
//#define MESH_BED_LEVELING
//===== Additional Features =====
#define EEPROM_SETTINGS // Enable for M500 and M501 command
//===== Extra Featurest =====
#define NUM_SERVOS 3 // set up at least 1
#define SERVO_DELAY { 300, 300, 300 }
```

Previous Versions before Marlin RC7

■ Configuration.h

```
//===== Mechanical Settings =====
const bool Z_MIN_ENDSTOP_INVERTING = false;
//===== Z Probe Options =====
//#define Z_MIN_PROBE_ENDSTOP // *RC4 ~ RC6
#define Z_MIN_PROBE_USES_Z_MIN_ENDSTOP_PIN // *RC4 ~ RC6
//===== Bed Auto Leveling =====
#define AUTO_BED_LEVELING_FEATURE
#define X_PROBE_OFFSET_FROM_EXTRUDER 20 //Your BLTouch X_PROBE_OFFSET_FROM_EXTRUDE
#define Y_PROBE_OFFSET_FROM_EXTRUDER -20 //Your BLTouch Y_PROBE_OFFSET_FROM_EXTRUDE
#define Z_PROBE_OFFSET_FROM_EXTRUDER -1.0 //Your BLTouch Z_PROBE_OFFSET_FROM_EXTRUDE
#define Z_SAFE_HOMING
//===== R/C SERVO support =====
#define NUM_SERVOS 3
#define SERVO_ENDSTOP_ANGLES {{0,0}, {0,0}, {10,90}} // 10=deploy, 90=retract
//#define DEACTIVATE_SERVOS_AFTER_MOVE
```

If you want more additional information about the other versions, please visit our website, www.antclabs.com