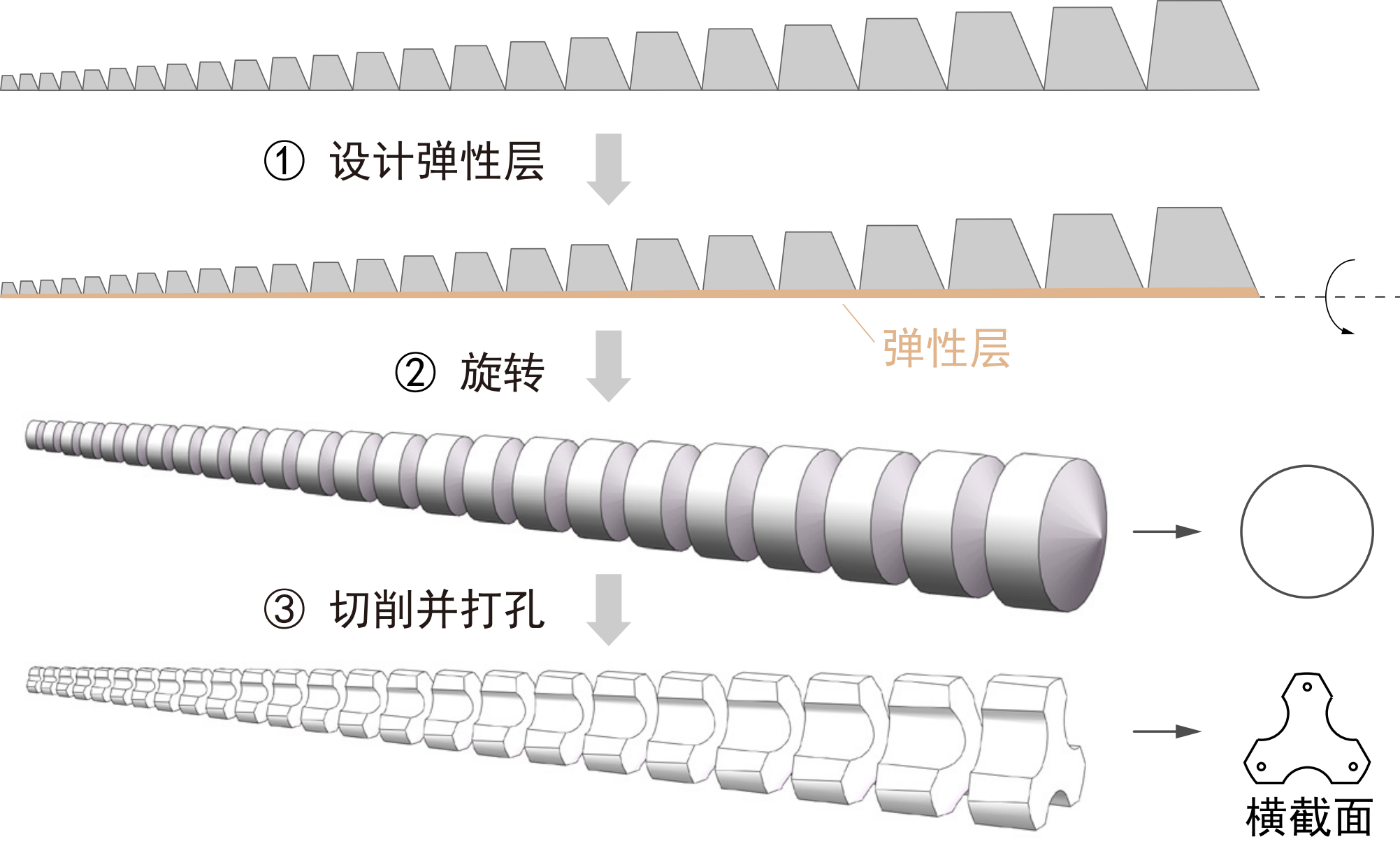
① 设计弹性层
弹性层
② 旋转
③ 切削并打孔
横截面